

| Thread Construction / Sunrise Brand | Application | Tex Size | Metric |
|--|-----------------|----------|--------|
| <i>Poly Wrapped/Poly Core</i> POLYCORE® | Light Weight | T-24 | M-120 |
| | | T-35 | M-100 |
| | Medium Weight | T-40 | M-75 |
| | | T-50 | M-60 |
| | Heavy Weight | T-60 | M-50 |
| | | T-80 | M-40 |
| | | T-105 | |
| | Ex-Heavy Weight | T-120 | M-25 |
| | T-135 | M-25 | |
| | T-150 | | |
| <i>Cotton Wrapped/ Poly Core</i> POLYCOTTON® | Ex Light Weight | T-18 | M-180 |
| | Light Weight | T-24 | M-120 |
| | | T-30 | M-100 |
| | Medium Weight | T-40 | M-75 |
| | | T-50 | M-60 |
| | Heavy Weight | T-60 | M-50 |
| | | T-80 | M-40 |
| | | T-105 | M-30 |
| Ex-Heavy Weight | T-120 | M-25 | |
| | T-135 | | |
| | T-150 | | |
| <i>Textured Poly</i> POLYTEX® | Light Weight | T-18 | |
| | | T-24 | |
| | Medium Weight | T-35 | |
| | | T-50 | |
| | Heavy Weight | T-70 | |
| | T-105 | | |
| <i>Spun Polyester</i> SUNRA® | Ex Light Weight | T-18 | M-180 |
| | | T-21 | |
| | | T-21 | M-180 |
| | Light Weight | T-27 | |
| | | T-27 | M-110 |
| | | T-27 | M-110 |
| | Medium Weight | T-40 | M-75 |
| | | T-45 | |
| | | T-60 | M-50 |
| | | T-60 | M-50 |
| | Heavy Weight | T-70 | |
| | | T-90 | |
| | T-105 | M-30 | |
| Ex-Heavy Weight | T-120 | | |
| | T-135 | | |
| | T-270 | | |
| <i>100% Cotton</i> SUNTON® | Light Weight | T-21 | M-180 |
| | | T-27 | M-120 |
| | | T-30 | M-100 |
| | Medium Weight | T-40 | M-75 |
| | | T-50 | M-60 |
| | Heavy Weight | T-60 | M-50 |
| | | T-70 | M-40 |
| | | T-80 | M-30 |
| | | T-90 | M-25 |
| | Ex-Heavy Weight | T-105 | |
| | T-150 | | |